

## Indexing plungers

**Rest in retracted position, Visually Detectable SUPER-technopolymer body**

### THREADED BODY

Special glass-fibre reinforced polyamide based (PA) SUPER-technopolymer, blue colour RAL 5005.

### PLUNGER

AISI 303 stainless steel.  
Suggested tolerance for matching hole = H7.

### KNOB

High-resilience polyamide based (PA) technopolymer, RAL 5005 blue colour, matte finish.  
Produced from FDA compliant raw material (FDA CFR.21 and EU 10/2011).

### SPRING

AISI 302 stainless steel.

### LOCKING NUT

NTT-VD: Special glass-fibre reinforced polyamide based (PA) SUPER-technopolymer, blue colour RAL 5005.  
Available also as accessory sold separately (see table).

### STANDARD EXECUTIONS

- **PMT.101-SST-A-VD:** without locking nut.
- **PMT.101-SST-AK-VD:** with locking nut, supplied not assembled.

### FEATURES AND APPLICATIONS

- The RAL 5005 blue colour is easily visible in case of accidental food contamination.
- Resistant to several cleaning cycles with solvents and other chemical agents, for this reason they are suitable for applications as in the pharmaceutical or food industry.
- Anticorrosive material: suitable even in the presence of liquid or humidity.
- Lightness and high mechanical resistance of the product.
- The SUPER-technopolymer threaded body of the plunger offers a low friction factor to the plunger stroke; no lubricating maintenance is FDA required.
- The stop tothing (for the rest position) made out of SUPER-technopolymer: no risk of seizure or wear.

### ANOTHER STANDARD EXECUTION

PMT.100-SST-VD: (see page -) indexing plungers without rest position.



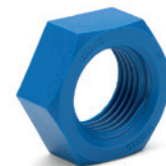
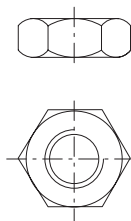
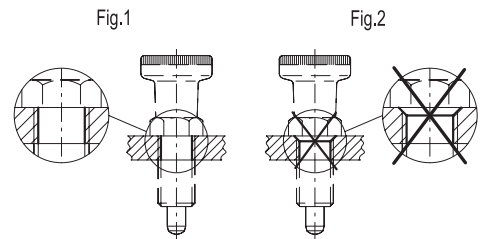
ELESA Original design

### ACCESSORIES ON REQUEST

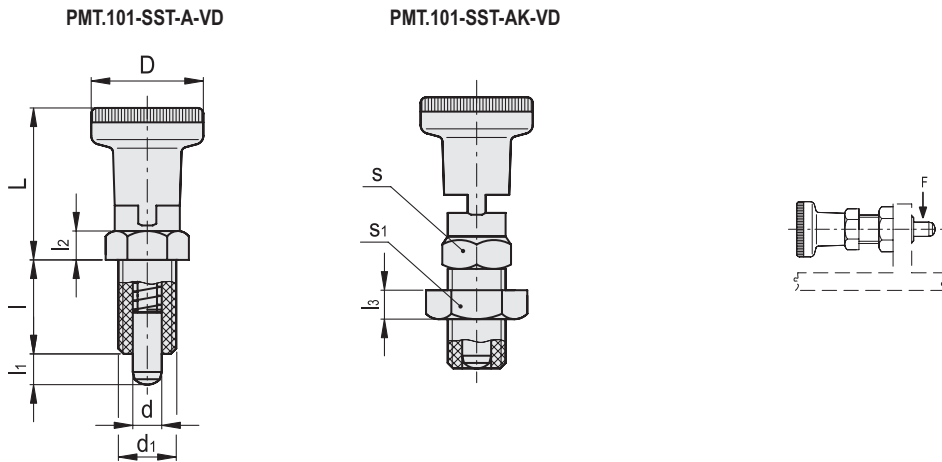
NTT-VD: Special glass-fibre reinforced polyamide based (PA) SUPER-technopolymer, blue colour RAL 5005.

### ASSEMBLY INSTRUCTIONS

Make sure that no machining residues are left on the threaded hole for the assembly indexing plunger (see fig. 1). Do not make any chamfering in the hole (see fig. 2).  
SUPER-technopolymer product based on ELESA technology, dimensions according to GN 617 standards as agreed with Otto Ganter GmbH Co. KG.



Code	Description
191083	NTT-M10x1-VD
191085	NTT-M12x1,5-VD
191087	NTT-M16x1,5-VD
191089	NTT-M20x1,5-VD



PMT.101-SST-A-VD

STAINLESS STEEL

Code	Description	d Plunger -0.15 -0.1 Hole H7	d <sub>1</sub>	L	D	I	l <sub>1</sub>	l <sub>2</sub>	s	[N]*	[N]#	Max. tightening torque [Nm]	Static load at breakage F [N]	⚖
194651	PMT.101-SST-5-M10x1-A-VD	5	M10x1	29	21	17	5	5	12	7	17	5	1800	11
194652	PMT.101-SST-6-M12x1,5-A-VD	6	M12x1.5	35	25	20	6	6	14	9	24	10	2900	20
194661	PMT.101-SST-8-M16x1,5-A-VD	8	M16x1.5	43	31	26	8	8	19	11	30	18	4400	40
194662	PMT.101-SST-10-M20x1,5-A-VD	10	M20x1.5	48	31	33	10	10	22	19	45	25	6800	61

PMT.101-SST-AK-VD

STAINLESS STEEL

Code	Description	d Plunger -0.15 -0.1 Hole H7	d <sub>1</sub>	L	D	I	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	s	s <sub>1</sub>	[N]*	[N]#	Max. tightening torque [Nm]	Static load at breakage F [N]	⚖
194671	PMT.101-SST-5-M10x1-AK-VD	5	M10x1	29	21	17	5	5	7	12	16	7	17	5	1800	13
194672	PMT.101-SST-6-M12x1,5-AK-VD	6	M12x1.5	35	25	20	6	6	8	14	19	9	24	10	2900	23
194681	PMT.101-SST-8-M16x1,5-AK-VD	8	M16x1.5	43	31	26	8	8	10	19	24	11	30	18	4400	45
194682	PMT.101-SST-10-M20x1,5-AK-VD	10	M20x1.5	48	31	33	10	10	11	22	30	19	45	25	6800	69

\* Spring preload

# Spring maximum load



80

Indexing elements